### **COMPLIANCE REPORT**

# AS PER CONDITIONS STIPULATED IN THE ENVIRONMENTAL CLEARANCE

96/Parya/SEIAA/4604/2019, dated May 29<sup>th</sup>, 2020

Six Monthly Compliance Report

(April-2022 to September-2022)

### **FOR**

INTEGRATED PAINT PLANT ATPLOT NO. - B4 & B5 AT

SANDILA INDUSTRIAL AREA PHASE - I,

TEHSIL: SANDILA, DISTRICT: HARDOI, (U.P.).

**SUBMITTED BY** 

M/s Berger Paints India Limited

BERGER HOUSE-129, PARK STREET, KOLKATA – 700017





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#### **CHAPTER-1**

### INTRODUCTION AND PROJECT DESCRIPTION

Six monthly environmental compliance/status report is submitted for Integrated Paint manufacturing plant of M/s Berger Paints India Limited for April-2022 to September-2022. The Project is located at Plot No. – B4 & B5,Sandila Industrial Area Phase- I, District: Hardoi (U.P.). Prior Environment Clearance was obtained from Ministry of Environment & Forests (MoEFCC) vide letter no.: 96/Parya/SEIAA/4604/2019, dated May 29<sup>th</sup>, 2020. Consent to establish has already been obtained for the project Vide Ref No. -108095/UPPCB/Unnao(LAB)/CTE/HARDOI/2020, dated 01/01/2021 for validity upto 31/12/2025. Copy of CTE is attached here as Annexure-I

Specific and general conditions stipulated in Environment Clearance are being complied during the construction phase.

Environmental mitigation measures described in Environmental Management Plan are being implemented during construction phase. M/s Berger Paints India Limited management team is fully conscious about Environmental Management and enhancing green belt development in project surrounding area.

Six monthly compliance/status reports for **April-2022 to September-2022** for conditions stipulated in the Environmental Clearance letter issued by MoEF are enclosed.





#### CHAPTER - 2

## COMPLIANCE OF STIPULATED CONDITIONS OF ENVIRONMENTAL CLEARANCE

Name of the Project: Integrated Paint manufacturing plant at Plot No. – B4 & B5 at Sandila Industrial

Area Phase- I, District: Hardoi (U.P.) by M/s Berger Paints India Limited.

Clearance Letter No:96/Parya/SEIAA/4604/2019, dated May 29th, 2020

Period of Compliance Report: (April-2022 to September-2022).

I. SPEC	I. SPECIFIC CONDITIONS		
Sr. No.	Statutory	Compliances	
1.	The project proponent shall obtain forest clearance	Not applicable as there is no	
	under the provisions of Forest (Conservation) Act,	forest land involved in the project.	
	1986, in case of the diversion of forest land for non-		
	forest purpose involved in the project.		
2.	The project proponent shall obtain clearance from the	Not Applicable, there is no wild	
	National Board for Wildlife, if applicable.	life sanctuary within 10 km	
		radius.	
3.	The project proponent shall prepare a Site-Specific	From buffer zone ,Two species of	
	Conservation Plan and approved by the Chief	birds i.e. Pavo crestatus (Peacock)	
	Wildlife Warden. The recommendation of the	and Haliastur Indus ( Brahminy	
	approved Site-Specific Conservation Plan/ Wildlife	Kite) Falls in the Schedule-I	
	Management Plan shall be implemented in	category of wild life protection act	
	consultation with the State Forest Department. The	(1972) and also reported in forest	
	implementation report. (in case of the presence of	working plan of District Hardoi.	
	schedule species in the study area).	The Conservation budget of Rs.	
		5,50,000 is allotted and	
		expenditure will be carried out	
		within due time period.	





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4.	The project proponent shall obtain Consent to	The CTE (Consent to Establish)
	Establish/Operate under the provisions of	
	Air(Prevention & Control of Pollution) Act, 1981 and	from UPPCB. Copy of CTE
	the Water (Prevention & Control of Pollution) Act,	attached as <b>Annexure-I</b> .
	1974 from the concerned State pollution Control	
	Board/Committee.	
5.	The project proponent shall obtain authorization	The point is noted. Will be
	under the Hazardous and other waste management	complied.
	rules 2016 as amended from time to time.	•
6.	The company shall strictly comply with the rules and	The point is noted. Will be
	guideline under manufacture, storage and import of	-
	Hazardous Chemicals (MSIHC) Rules, 1989 as	•
	amended time to time. All transportation of	
	Hazardous Chemicals Shall be as per the Motors	
	Vehicle Act (MVA),1989	
II. Air o	uality monitoring and preservation:	
1.	The project proponent shall install 24x7 continuous	The site is under construction We
	emission monitoring system at process stacks to	will comply with this condition
	monitor stack emission with respect to standards	after commissioning of the plant.
	prescribed in Environment (Protection) Rules 1986	
	SPCB and CPCB online servers and calibrate these	
	system from time to time according to equipment	
	supplier specification through labs recognised under	
	Environment (Protection) Act, 1986 or NABL	
	accredited laboratories.	
2.	The project proponent shall monitor fugitive	Point is noted and will be
	emissions in the plant premises at least once in every	complied after commissioning

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	quarter through labs recognized under Environment	of the plant.
	(Protection) Act, 1986.	_
3.	The project proponent shall install system carryout to	Ambient Air Monitoring quality
	Ambient Air Quality monitoring for	has been done at 4 locations;
	common/criterion parameter relevant to the main	Monitoring Reports are attached
	pollutant released (e.g. PM <sub>10</sub> and PM <sub>2.5</sub> in reference to	as Annexure-II.
	PM emission, and SO2 and Nox in reference to SO2	
	and Nox emission) within and outside the plant area	
	at least at four location (one within and three outside	
	the plant area at an angle of 120° each), covering	
	upwind and downwind directions.	
4.	To control source and the fugitive emissions, suitable	Ambient Air Monitoring quality
	pollution control device shall be installed to meet the	has been done at 4 locations;
	prescribed norms and/or the NAAQS. Sulphur	Monitoring Reports are attached
	content should not exceed 0.5% in the coal for use in	as Annexure-II.
	coal fired boiler to control particulate emissions	
	within permissible limits (as applicable). The gaseous	
	emissions shall be dispersed through stack of	
	adequate height as per CPCB/SPCB guidelines.	
5.	Storage of raw materials, coal etc. shall be either	Point is noted and same will be
	stored in soils or in covered areas to prevent dust	complied after commissioning of
	pollution and other fugitive emission.	plant.
6.	National Emission Standards for Organic Chemicals	Point is noted and same will be
	manufacturing Industry issued by the Ministry vide	complied after commissioning of
	G.S.R. No. 608 (E) dated 21th July, 2010 and amended	plant
	from time to time shall be followed.	





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7.	The National Ambient Air Quality Emission	Point is noted and is being
	Standard issued by the Ministry vide G.S.R. No.	complied with.
	826(E) dated 16 <sup>th</sup> November, 2009 shall be complied	
	with.	
III. Wat	er quality monitoring and preservation	
1.	The project proponent shall provide online	On completion of the project and
	continuous monitoring of effluent, the unit shall	on commissioning, the unit will
	install web camera with night vision capability and	install OCMS for the effluent
	flow meters in the channel/drain carrying effluent	&web camera at drain carrying
	within the premises (applicable In case of the projects	the effluent as per CPCB
	achieving ZLD).	guidelines.
2.	As already committed by the project proponent, Zero	In no case treated water will be
	Liquid Discharge shall be ensured and no	discharged outside the premises
	waste/treated water shall be discharged outside the	as unit is based on Zero Liquid
	premises (applicable in case of the projects achieving	Discharge. ETP, RO &
	the ZLD).	MEE/MVR and ATFD will be
		installed to take care the
		proposed effluent load.
3.	The effluent discharge shall conform to the standards	Unit is based on Zero Liquid
	prescribed under the Environment Protection) Rules,	Discharge strategy, no effluent is
	1986, or as specified by the State Pollution Control	discharged outside the premises.
	Board while granting Consent under the All/Water	However all standards will be
	Act, whichever is more stringent.	complied in accordance to the
		need and requirement.
4.	Total fresh water requirement shall not exceed the	NOC for ground water
	proposed quantity or as specified by the Committee.	abstraction has been obtained
		from UPGWD.





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	Prior permission shall be obtained from the	Copy of the same is attached as
	concerned regulatory authority/CGWA In this	Annexure-III.
	regard.	
5.	Process effluent/any wastewater shall not be allowed	Separate storm and process water
	to mix with storm water. The storm water from the	drain are being provided.
	premises shall be collected and discharged through a	
	separate conveyance system.	
6.	The company shall harvest rainwater from the roof of	Rain water harvesting will be
	the buildings and storm water drains to recharge the	done at site. Captured water will
	ground water and utilize the same for Different	be used for gardening, sanitation
	industrial operations within the plant.	and other internal purposes.
7.	The DG sets shall be equipped with suitable pollution	Adequate stack height for DG set
	control devices and the adequate stack height so that	will be provided as per norms
	the emissions are in conformity with the extant	and emission will be within
	regulations and the guidelines in this regards.	CPCB norms.
IV. Nois	se monitoring and prevention	
1.	Acoustic enclosure shall be provided to DG set for	Point is noted and same will be
	controlling the noise pollution.	complied.
2.	The overall noise levels in and around the plant area	Acoustic enclosure will be
	shall be kept well within the standards by providing	provided with DG set and Noise
	noise control measures including.	level will be maintained
3.	The ambient noise levels should conform to the	Point is noted and Copy of
	standards prescribed under E(P) A Rules,1986 viz. 75	Ambient noise level attached as
	dB(A) during day time and 70 dB(A) during night	Annexure-IV.
	time.	





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V. Energ	V. Energy Conservation measures		
1.	The energy sources for lighting purposes shall	Point is noted and same shall be	
	preferably be LED based.	complied.	
VI. Was	te management		
1.	Hazardous chemicals shall be stored in tank, tank	Point is noted and same shall be	
	farms, drums, carboys etc. Flame arresters shall be	complied.	
	provided on tank farm and the solvent transfer		
	through pumps.		
2.	Process organic residue and spent carbon, if any, shall	Point is noted and waste	
	be sent to cement industries. ETP sludge, process	generated will be recycled in-	
	inorganic & evaporation salt shall be disposed off to	house/ co-processed through	
	the TSDF.	authorised recyclers / disposal to	
		CHWTSDF vendor after	
		commissioning of plant.	
3.	The company shall undertake waste minimization	Point is noted and same shall be	
	measures as below.  a. Metering and control of quantities of active	complied.	
	ingredients to minimize waste.		
	b. Reuse of by products from the process as raw		
	materials or as raw material substitutes in other		
	processes. c. Use of automated filling to minimize spillage.		
	d. Use of close feed system into batch reactors.		
	e. Venting equipment through vapour recovery		
	system.  f Use of high pressure boses for equipment clearing		
	f. Use of high pressure hoses for equipment clearing to reduce wastewater generation		





VII. Gre	een Belt	
1.	Green belt of 5-10 m width shall be developed in	Unit is developing green belt as
	more than 33% of the total project area mainly along	per the norms. (Approx. 33% of
	the plant periphery, in downward wind direction, and	total area ie.4.805 ha).
	along road sides etc.	
VIII. Sat	fety, Public hearing and Human health issues	
1.	Emergency preparedness plan based on the Hazard	Condition noted and complied.
	Identification and Risk Assessment (HIRA) and	
	Disaster Management Plan shall be implemented.	
2.	The unit shall make the arrangement for protection of	Condition noted and will be
	possible fire hazard during manufacturing process in	complied.
	material handling. Fire fighting system shall be as per	
	the norms.	
3.	The PP shall provide Personal Protection Equipment	The employees/operators will be
	(PPE) as per the norms of Factory Act	provided with adequate Personal
		Protection Equipment (PPE) as
		per the norms of factory Act.
4.	Training shall be imparted to all employees on safety	Condition noted and will be
	and health aspects of chemicals handling Pre-	complied. Daily TBTs and job
	employment and routine periodical medical	specific trainings would be
	examinations for all employees shall be undertaken	conducted for staff/workers.
	on regular basis. Training to all employees on	
	handling of chemicals shall be imparted.	
5.	Provision shall be made for the housing of	Condition noted and complied.
	construction labour within the site with all necessary	Labour hutment colony are being
	infrastructure and facilities such as fuel for cooking	built by the construction agency
	mobile toilets,	near the site with all necessary





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	mobile STP, safe drinking water, medical health care,	facilities.
	crèche etc. The housing may be in the form of	
	temporary structures to be removed after the	
	completion of the project.	
6.	Occupational health surveillance of the workers shall	Point is noted and will be
	be done on a regular basis and records maintained as	complied.
	per the Factories Act.	
7.	There shall be adequate space inside the plant	Unit has earmarked adequate
	premises earmarked for parking of vehicles for raw	space for parking of vehicles in
	materials and finished products, and no parking to be	the layout plan.
	allowed outside on public places.	
IX. Cor	porate Environment Responsibility	
1.	The project proponent shall comply with the	Point is noted and same shall be
	provision contained in this Ministry OM vide F.No.	complied with in due time
	22-65/2017 – IA.III dated 1 <sup>st</sup> may 2018, as applicable,	period.
	regarding Corporate Environment Responsibility.	
2.	The company shall have a well laid down	Point is noted and company's
	environmental policy duly approve by the Board of	environmental policy is well
	Directors. The environmental policy should prescribe	documented and made available
	for standard operating procedures to have proper	to all stakeholders.
	checks and balances and to bring into focus any	
	infringements /deviation / violation of the	
	environment/forest/wildlife norms/conditions. The	
	company shall have defined system of reporting	
	infringements/deviation/violation of the	
	environment/forest/wildlife norms I conditions and /	
	or shareholders/stake holder.	





	The copy of the board resolution in this regard shall	
	be submitted to the MoEF &CC as a part of six –	
	monthly report.	
3.	As separate Environmental cell both at the project	Point is noted and shall be
	and company head quarter level, with qualified	complied.
	personnel shall be set up under the control of senior	
	Executive, who will directly to the head of the	
	organization.	
4.	Action plan for implementing EMP and environment	Point is noted and shall be
	conditions along with responsibility matrix of the	complied.
	company shall be prepared and shall be duly	
	approved by competent authority. The year wise	
	funds earmarked for environment protection	
	measures shall be kept in separate account and not to	
	be diverted for any other purpose. Year's wise	
	progress of implementation of action plan shall be	
	reported to the Ministry/Regional Office along with	
	the six Monthly Compliance Report.	
5.	Self-environmental audit shall be conducted annually.	Point is noted and shall be
	Every three years third party environmental audit	complied after commissioning of
	shall be carried out.	plant.
X. Misc	ellaneous	
1.	As proposed ZLD shall be achieved.	Point is noted and same will be
		complied after commissioning of
		plant.
2.	Under any circumstances no effluent of any kind be	Point is noted
	discharged outside the premises of Factory.	
	•	





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3.	The project proponent shall make public the	Public notice has been published
	environmental clearance granted for their project	in two newspaper "Indian
	along with the environmental condition and	Express" on 27 August 2020 and
	safeguards at their cost by prominently advertising it	"JanSatta" on 27 August 2020.
	at least in two local newspapers of the District or	Copy of the same is attached as
	State, of which one shall be in the vernacular	Annexure-V (A) & V(B).
	language within seven days and in addition this shall	
	also be displayed in the project proponent's website	
	permanently.	
4.	The copies of the environmental clearance shall be	Complied. Copy attached as
	submitted by the project proponent to the Heads of	Annexure- VI
	local bodies, Panchayats and Municipal Bodies in	
	addition to the relevant offices of the Government	
	who in turn has to display the same for 30 days from	
	the date of receipt	
5.	The project proponent shall upload the status of the	Point is noted and same is being
	compliance of the stipulated environment clearance	complied.
	condition, including results of monitored data and in	
	conditions, including results of monitored data on	
	their website and update the same on half-yearly	
	basis.	
6.	The project proponent shall monitor the criteria	Monitoring Reports are attached
	pollutants level namely; PM <sub>10</sub> , SO <sub>2</sub> , No <sub>x</sub> (ambient	as Annexure-II.
	levels as well as stack emissions) or critical sect oral	
	parameters, indicated for the projects and display the	
	same at a convenient location for disclosure to the	
	public and put on the website of the company.	





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7.	The project proponent shall submit six-monthly	Point is noted and complied.
	reports on the status of the compliance of the	
	stipulated environmental conditions on the website of	
	the Ministry of Environment, Forest and Climate	
	Change at environmental clearance portal.	
8.	The project proponent shall submit the environmental	Point is noted and same will be
	statement for each financial year in form-V to the	complied after commissioning of
	concerned State Pollution Control Board as	plant.
	prescribed under the Environment (Protection) Rules,	
	1986, as prescribed under the Environment	
	(Protection) Rules, 1986, as amended subsequently	
	and put on the website of the company	
9.	The project proponent shall inform the Regional	Point is noted and intimation has
	Office as well as the Ministry, the date of	been submitted to the office of
	development work and start of production operation	UP-SEIAA with a copy to RO,
	by the project.	MOEF, Lucknow.
10.	The project authorities must strictly adhere to the	Point is noted and same will be
	stipulation made by the State Pollution Control Board	complied.
	and the State Government.	
11.	The project proponent shall abide by all the	Point is noted.
	commitment made during Public Hearing and also	
	that during their presentation to the Expert Appraisal	
	Committee.	
12.	No further expansion or modification in the plant	Point is noted.
	shall be carried out without prior approval of the	
	Ministry of Environment, Forest and Climate Change	
	(MoEF &CC).	
<u> </u>	I .	





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13.	Concealing factual data or submission of false	Point is noted and same will be
	fabricated data may result in revocation of this	complied.
	environmental clearance and attract action under the	
	provision of Environment (Protection) Act, 1986.	
14.	The Ministry may revoke or suspend the clearance, if	Point is noted
	implementation of any of the above conditions is not	
	satisfactory.	
15.	The Ministry reverse the right to stipulate additional	Point is noted
	conditions if found necessary. The Company in a	
	time bound manner shall implement these conditions.	
16.	The Regional Office of this Ministry shall monitor	Point is noted
	compliance of the stipulated conditions. The project	
	authorities should extend full cooperation to the	
	officer (s) of the Regional Office by furnishing the	
	requisite data/information/monitoring reports.	
17.	The above conditions shall be enforced, inter-alia	Point is noted
	under the provisions of the Water (Prevention &	
	Control of Pollution) Act, 1974, the Air (Prevention	
	& Control of Pollution) Act 1981, the Environment	
	(Protection) Act, 1986, Hazardous and Other Wastes	
	(Management and Trans boundary Movement)	
	Rules, 2016 and the public Liability Insurance Act,	
	1991 along with their amendments and Rules and any	
	other orders passed by the Hon'ble Supreme Court of	
	India/High Courts and any other Court of Law	
	relating to the subject matter.	
18.	Any appeal against this EC shall lie with the	Point is noted.
·		1





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National Green Tribunal, if preferred, within a period
of 30 days as prescribed under Section 16 of the
National Green Tribunal Act, 2010.

#### **CHAPTER-3**

#### DETAILS OF ENVIRONMENTAL MONITORING

### 3.1 AMBIENT AIR QUALITY MONITORING

### 3.1.1 Ambient air Quality Monitoring Stations

Ambient air quality monitoring has been carried out near Main Gate (Plant Premises) (Station No: 1), Village – Jamsara (Station No: 2), Village – Som (Station No: 3) and near Umartali Railway Station (Station No: 4) to assess the ambient air quality. Three stations have been selected at 120° from the center. This will enable to have analytical understanding about air quality and the changes in the air environment in the study area with respect to the condition prevailing. Sampling at site was done from 20.09.2022 to 21.09.2022. The locations of the ambient air quality monitoring stations are given in Table 3.1:

Table 3.1,

Details of Ambient Air Quality Monitoring Stations

Sr. No	<b>Location Code</b>	Location Name/Description	Environmental Setting of surrounding
1.	1. AAQ-1 Near Main Gate(Plant Premises) (Station No: 1)		Industrial
**			Indutital
2.	AAQ-2	Village – Jamsara(Station No: 2)	Residential
3.	AAQ-3	Village – Som(Station No: 3)	Residential
4.	AAQ-4	Near Umartali Railway Station	Residential
1.	71110-4	(Station No: 4)	residential





### AAQ-1: Near Main Gate (Plant Premises) (Station No: 1)

The sampler was placed near Main gate(Plant Premises) and was free from any obstructions. Surroundings of the sampling site represent industrial environmental setting.

### AAQ- 2: Village – Jamsara (Station No: 2)

The sampler was placed in village Jamsara and was free from any obstructions. Surroundings of the sampling site represent residential environmental setting.

### AAQ-3: Village – Som (Station No: 3)

The sampler was placed in Son village and it was also free from any obstructions. Surroundings of the sampling site represent residential environment setting.

### AAQ-4: Near Umartali Railway Station (Station No: 4)

The sampler was placed near Umartali Railway Station and it was also free from any obstructions. Surroundings of the sampling site represent residential environment setting.

### 3.1.2 Ambient Air Quality Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

- Particulate Matter 2.5 (PM<sub>2.5</sub>)
- Particulate Matter 10 (PM <sub>10</sub>)
- Sulphur Dioxide (SO<sub>2</sub>)
- Nitrogen Dioxide (NO<sub>2</sub>)

The duration of sampling of  $PM_{2.5}$ ,  $PM_{10}$ ,  $SO_2$  and  $NO_2$  was 24 hourly continuous sampling per day duration monitoring. The monitoring was conducted for one day at the location. This is to allow a comparison with the National Ambient Air Quality Standards.

The air samples were analyzed as per standard methods specified by Central Pollution Control Board (CPCB) and IS: 5182. The techniques used for ambient air quality monitoring and minimum detectable levels are given in **Table 3.2**.

Va.



Fine Particulate Sampler instruments have been used for monitoring Particulate Matter 2.5 (PM<sub>2.5</sub> i.e. <2.5 microns), and Reparable Dust Sampler with gaseous sampling attachment was used for sampling Reparable fraction (<10 microns), gaseous pollutants like SO<sub>2</sub>, and NO<sub>2</sub>.

Table 3.2

Techniques used for Ambient Air Quality Monitoring

Sr. No	Parameter	Technique	Range of Testing	
1.	Particulate Matter 2.5	Fine Particulate Sampler,	12 – 1200	
1. Faiticulate Mattel 2.3		Gravimetric Method	12 – 1200	
		Respirable Dust Sampler, with		
2.	Particulate Matter 10	cyclone separator, Gravimetric	12 - 500	
		Method		
3	Sulphur dioxide	Modified West and Gaeke	6 - 1000	
4.	Nitrogen Dioxide	Jacob & Hochheiser	6 - 750	

### **Ambient Air Quality Monitoring Results**

Ambient Air quality monitoring results for  $PM_{2.5}$ ,  $PM_{10}$ ,  $SO_2$  and  $NO_X$  at all three locations are presented in **Table 3.3, 3.4,3.5 & 3.6** respectively.





Table 3.3

AAQ Results at Near Main Gate (Plant Premises) (Station No: 1)

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/2009
1	Particulate matters size less than 10 μm (PM <sub>10</sub> )	IS: 5182 (Part-23):2006 Reaffirmed: 2017	μg/m³	88.5	12 – 500	For 24 hour =100
2	Particulate matters size less than 2.5 μm (PM <sub>2.5</sub> )	IS: 5182 (Part-24): 2019	μg/m³	46.3	12 – 1200	For 24 hour =60
3	Sulphur Dioxides (SO <sub>2</sub> )	IS: 5182 (Part-2): 2001 Reaffirmed: 2017	μg/m³	29.4	6 – 1000	For 24 hour =80
4	Nitrogen Oxide (NO <sub>2</sub> )	IS: 5182 (Part-6): 2006 Reaffirmed: 2017	μg/m³	36.3	6 – 750	For 24 hour =80

Table 3.4

AAQ Results at Village – Jamsara (Station No: 2)

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS ; dated 18/11/ 2009
1	Particulate matters size less than 10 μm (PM <sub>10</sub> )	IS: 5182 (Part-23):2006 Reaffirmed: 2017	μg/m³	74.2	12 – 500	For 24 hour =100
2	Particulate matters size less than 2.5 μm (PM <sub>2.5</sub> )	IS: 5182 (Part-24): 2019	μg/m³	44.2	12 – 1200	For 24 hour =60
3	Sulphur Dioxides (SO <sub>2</sub> )	IS: 5182 (Part-2): 2001 Reaffirmed: 2017	μg/m³	26.5	6 – 1000	For 24 hour =80
4	Nitrogen Dioxide (NO <sub>2</sub> )	IS: 5182 (Part-6): 2006 Reaffirmed: 2017	μg/m³	38.4	6 – 750	For 24 hour =80





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Table 3.5

AAQ Results at Village – Som(Station No: 3)

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size less than 10 μm (PM <sub>10</sub> )	IS: 5182 (Part-23): 2006 Reaffirmed: 2017	μg/m³	76.7	12 – 500	For 24 hour =100
2	Particulate matters size less than 2.5 μm (PM <sub>2.5</sub> )	IS: 5182 (Part-24): 2019	μg/m³	47.2	12 – 1200	For 24 hour =60
3	Sulphur Dioxides (SO <sub>2</sub> )	IS: 5182 (Part-2): 2001 Reaffirmed: 2017	μg/m³	28.8	6 – 1000	For 24 hour =80
4	Nitrogen Dioxide(NO <sub>2</sub> )	IS: 5182 (Part-6): 2006 Reaffirmed: 2017	μg/m³	34.6	6 – 750	For 24 hour =80

Table 3.6

AAQ Results near Umartali Railway Station(Station No: 4)

Sr. No	Particulars	Protocol	Unit	Result	Range of testing /limit of detection	Standard as per NAAQS; dated 18/11/ 2009
1	Particulate matters size less than 10 μm (PM <sub>10</sub> )	IS: 5182 (Part-23): 2006 Reaffirmed: 2017	μg/m³	82.6	12 – 500	For 24 hour =100
2	Particulate matters size less than 2.5 μm (PM <sub>2.5</sub> )	IS: 5182 (Part-24): 2019	μg/m³	48.2	12 – 1200	For 24 hour =60
3	Sulphur Dioxides (SO <sub>2</sub> )	IS: 5182 (Part-2): 2001 Reaffirmed: 2017	μg/m³	29.5	6 – 1000	For 24 hour =80
4	Nitrogen Dioxide(NO <sub>2</sub> )	IS: 5182 (Part-6): 2006 Reaffirmed: 2017	μg/m³	37.6	6 – 750	For 24 our =80





### Discussion on Ambient Air Quality in the Study Area

The value of PM<sub>10</sub> at Ambient Air Monitoring Station No: 1, 2,3 & 4 are 88.5  $\mu$ g/m³, 74.2  $\mu$ g/m³,76.7  $\mu$ g/m³ & 82.6  $\mu$ g/m³ respectively which were within permissible limit of 100  $\mu$ g/m³ and PM<sub>2.5</sub> levels are 46.3  $\mu$ g/m³ at Station No: 1, 44.2  $\mu$ g/m³ at Station No: 2, 47.2  $\mu$ g/m³ at Station No: 3 and 48.2  $\mu$ g/m³ at Station No: 4, were also observed within permissible limit of 60  $\mu$ g/m³ (for residential, rural and other areas as stipulated in the National Ambient Air Quality Standards). SO<sub>2</sub> ranges between 26.5  $\mu$ g/m³ to 29.5  $\mu$ g/m³ and NO<sub>2</sub> ranges between 34.6  $\mu$ g/m³ to 38.4  $\mu$ g/m³ was also observed within the corresponding stipulated limits (Limit for SO<sub>2</sub> and NO<sub>2</sub>; 80  $\mu$ g/m³) at all of the 4 monitoring locations. Station wise variation of ambient air quality parameters has been graphically shown in Figure 3.1 to 3.4.





### $PM_{10} (\mu g/m^3)$

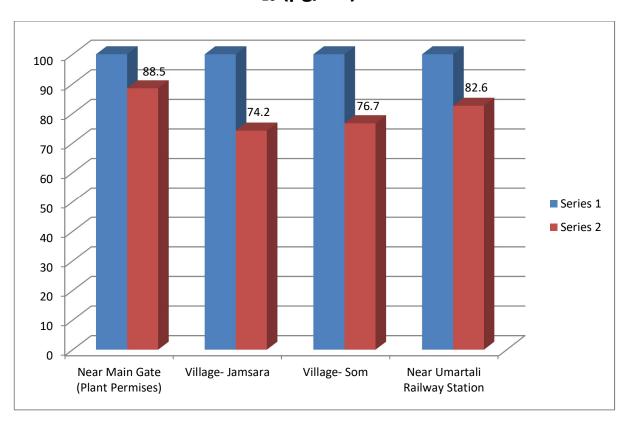


Figure 3.1: Graphs Showing PM<sub>10</sub> Concentration at all sites





### $PM_{2.5} (\mu g/m^3)$

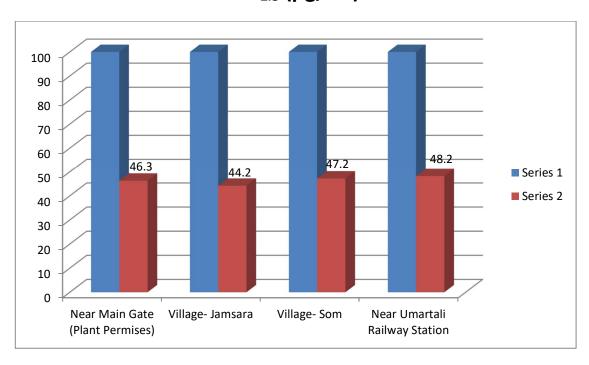


Figure 3.2: Graphs Showing PM<sub>2.5</sub> Concentration at all sites





### $SO_2 (\mu g/m^3)$

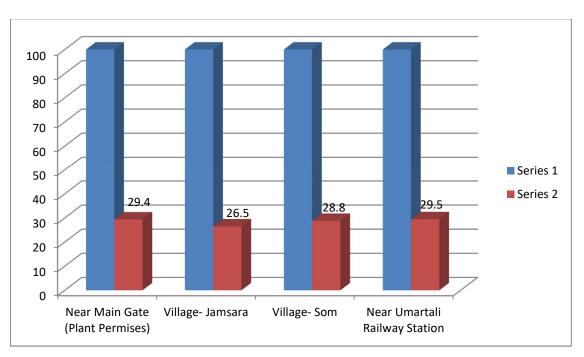


Figure 3.3: Graphs Showing SO<sub>2</sub> Concentration at all sites





### $NO_2 (\mu g/m^3)$

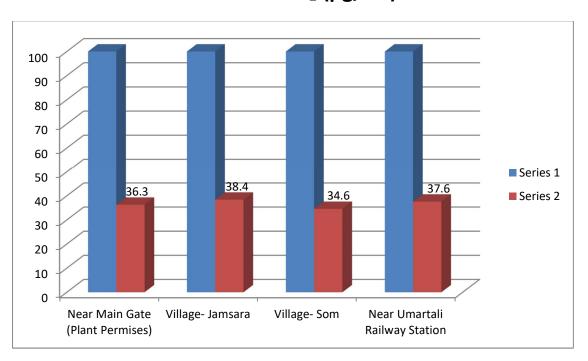


Figure 3.4: Graphs Showing NO<sub>x</sub> Concentration at all sites





#### 3.2 AMBIENT NOISE MONITORING

#### 3.2.1 Ambient Noise Monitoring Locations

The main objective of noise monitoring in the study area is to assess the present ambient noise levels near project site due to various construction activities and increased vehicular movement. A preliminary reconnaissance survey has been undertaken to identify the major noise generating sources in the area. Monitoring was done on 20.09.2022. Ambient noise monitoring was conducted at 2 location as given in **Table 3.7**.

Table 3.7

Details of Ambient Noise Monitoring Stations

Sr. No	Location Code	Location name and description	Present Land use
1.	NQ-1	Near Main Gate	Industrial
2.	NQ-2	Village –Som	Residential

### 3.2.2 Methodology of Noise Monitoring

Noise levels were measured using sound level meter. Noise level monitoring was carried out continuously for 24-hours with one-hour interval starting at 06:00 hrs to 06:00 hrs next day. The noise levels were monitored on working days only. During each hour Leq were directly computed by the instrument based on the sound pressure levels. Monitoring was carried out at 'A' response.

### 3.2.3 Ambient Noise Monitoring Results

The location wise ambient noise monitoring results is summarized in **Table 3.8**. The noise levels are graphically presented in **Figure 3.5**.





**Table 3.8 Ambient Noise Monitoring Results** 

	Ambient Noise Level								
Sr. No.	Locations	Parameter	Unit	Results DAY TIME (6:00 AM – 10:00 PM)	Results NIGHT TIME (10:00 PM – 6:00 AM)				
1.	Near Main Gate	Equivalent sound level	dB(A)	65.6	45.2				
2.	Village –Som	Equivalent sound level	dB(A)	62.4	42.6				

### 3.2.4 Discussion on Ambient Noise Levels in the Study Area

### Day Time Noise Levels (L<sub>day</sub>):

The day time noise level at monitoring station No.1. Near Main Gate and station No.2. Village Som were found 65.6 - 62.4 dB (A), which is within the limits prescribed for industrial area i.e. 75 db (A).

### Night Time Noise Levels (L<sub>night</sub>):

The night time noise level at monitoring station No.1. Near Main Gate and station No.2. Village Som was found 45.2 - 42.6 dB (A), which is within the limit prescribed for industrial area i.e. 70 dB (A).





### **Ambient Noise Monitoring Result**

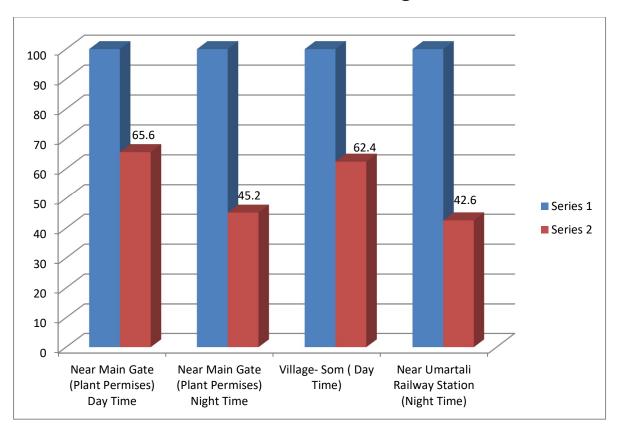


Figure 3.5: Graphs Showing Day & Night Time Noise Level

### 3.3 GROUND WATER QUALITY MONITORING

### 3.3.1 Ground water Quality Monitoring Locations

Keeping in view the importance of ground water, sample of ground water was collected from the project site for the assessment of impacts of the project on the groundwater quality. Water sample was collected from the project site. The sample was analyzed for various parameters to compare with the standards for Ground water as per IS: 10500:2012 for Groundwater sources. The details of water sampling locations are given in **Table 3.9.** 





Table3.9 **Details of Water Quality Monitoring Station** 

Sr.	Location	Location name and description	Date of Monitoring	
No	Code			
1.	GW-1	Ground Water inside site	20.09.2022	

### 3.3.2 Methodology of ground water Quality Monitoring

Sampling of ground water was carried out on20.09.2022. Sample was collected as grab sample and sampling forms are filled in as per the sampling plan. The preservative sample was properly added to preserve as per standard operating procedures (SOP) and stored immediately in ice boxes, which were ensured for appropriate temperatures. Sample for chemical analysis was collected in polyethylene carboys. Sample collected for metal content were acidified to <2 pH with 1 ml HNO<sub>3</sub>. A sample for bacteriological analysis was collected in sterilized glass bottles.

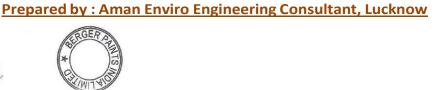
Soon after the completion of sampling, chain of custody sheets for the samples are filled in and then they were transported by road to testing laboratory for further analysis. Proper care was taken during packing and transportation of samples. All the samples reached the central laboratory within the holding times for different parameters. After ensuring the same the samples was forwarded immediately for analysis.

The samples was analyzed as per the standard procedures specified in 'Standard Methods for the Examination of Water and Wastewater' published by American Public Health Association (APHA), IS and CPCB. The analytical techniques and the test methods adopted for testing of ground water is given in **Table 3.10**.

### 3.3.3 Ground water Quality Monitoring Results

The detailed Ground water quality monitoring results are presented in **Table 3.10** 





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### Ground water Quality Results at Hand pump (within premises)

S. No.	Parameter s	Method	Requirement (Acceptable Limit) IS:1050- 2012	Permissible Limit in Absence of Alternate Source (IS:1050- 2012)	Result	
	Discipline : Chemical	Group : Water	r			
A.	Organoleptic &Physical Parameter					
a.	Color (Hazen Units)	IS:3025(Part4	5 Max.	15 Max.	2	
b.	Odour	IS:3025(Part 5)	Agreeable	-	Agreeable	
c.	Taste	IS:3025(Part 7 & 8)	Agreeable	-	Agreeable	
d.	Turbidity(NTU)	IS:3025(Part 10)	1 Max.	5 Max.	<0.5	
e.	pH Value	IS:3025 (Part – 11)	6.5-8.5	No relaxation	7.40	
f.	Total Dissolved Solids,(mg/l)	IS:3025(Part 16)	500 Max.	2000 Max.	275	
В.	Parameters Concerning Undesirable Substances in excess amount					
a.	Aluminum as Al, (mg/l)	IS:3025(Part 55)	0.03 Max.	0.2 Max.	BDL(LOQ:0.02)	
b.	Ammonia (as total ammonia-N) (mg/l)	IS:3025(Part 34)	0.5 Max.	No Relaxation	BDL(LOQ:0.1)	
c.	Anionic detergent(as MBAS),(mg/l)	Annex K of IS: 13428	0.2 Max.	1.0 Max.	BDL(LOQ:0.05)	
d.	Barium (as Ba) (mg/l)	Annex F of IS: 13428	0.7 Max.	No relaxation	BDL(LOQ:0.3)	
e.	Boron (as B) (mg/l)	Cl. 29 of IS :3025	0.5 Max.	1 Max.	BDL(LOQ:0.5)	
f.	Calcium (as Ca), (mg/l)	IS:3025(Part 40)	75 Max.	200 Max.	38.2	
g.	Chloride(as Cl) (mg/l)	IS:3025(Part 32)	250 Max.	1000 Max.	16.5	
h.	Copper (as Cu) (mg/l)	IS:3025(P-42)	0.05 Max.	1.5 Max.	BDL(LOQ:0.002)	
i.	Fluoride as F (mg/l)	IS:3025(Part 60)	1.0 Max.	1.5 Max.	0.2	





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j.	Free Residual Chlorine, (mg/l)	IS:3025(P-26)	0.2 Min.	1.0 Max.	BDL
k.	Iron (as Fe) (mg/l)	IS:3025(Part 53)	1.0 Max.	No relaxation	BDL(LOQ:0.01)
1.	Magnesium as Mg (mg/l)	IS:3025(Part 46)	30 Max.	100 Max.	15.9
m.	Manganese as Mn, (mg/l)	IS:3025(Part 59)	0.1 Max.	0.3 Max.	BDL(LOQ:0.1)
0.	Mineral Oil, (mg/l)	Clause 6 of IS:3025(Part39)	0.5 Max.	No Relaxation	BDL(LOQ:0.01)
p.	Nitrate as NO3 (mg/l)	IS:3025(Part 34)	45 Max.	No Relaxation	BDL(LOQ:1.0)
q.	Phenolic compounds (as C6H5OH), (mg/l)	IS:3025(P-43)	0.001 Max.	0.002 Max.	BDL(LOQ:0.001)
r.	Selenium (as Se) (mg/l)	IS:3025(P-56)	0.01 Max.	No Relaxation	BDL(LOQ:0.002)
s.	Silver (as Ag) (mg/l)	Annex J of IS:13428	0.1 Max.	No Relaxation	BDL(LOQ:0.002)
t.	Sulphate (as SO <sub>4</sub> ) (mg/l)	IS:3025(Part 24)	200 Max.	400 Max.	21
u.	Sulphide as H <sub>2</sub> S, (mg/l)	IS:3025(Part 29)	0.05 Max.	No Relaxation	BDL(LOQ:0.05)
v.	Total Alkalinity(as CaCO3)(mg/l)	IS:3025(Part 23)	200 Max.	600 Max.	172
w.	Total Hardness(as CaCO3), (mg/l)	IS 3025 (Part 21)	200 Max.	600 Max.	155
X.	Zinc(as Zn)(mg/l)	IS:3025(P-49)	5 Max.	15 Max.	0.05
C.	Parameters Concerning To	oxic Substances		•	
a.	Cadmium(as Cd)(mg/l)	IS:3025(P-41)	0.003 Max.	No Relaxation	BDL(LOQ:0.002)
b.	Cyanide(asCN)(mg/l)	IS:3025(Part 27)	0.05 Max.	No Relaxation	BDL(LOQ:0.01)
c.	Lead(as Pb)(mg/l)	IS:3025(P-47)	0.01 Max.	No Relaxation	BDL(LOQ:0.002)
d.	Mercury(as Hg)(mg/l)	IS:3025(P-48)	0.001 Max.	No Relaxation	BDL(LOQ:0.001)
e.	Nickel(as Ni) (mg/l)	IS:3025(P-54)	0.02 Max.	No Relaxation	BDL(LOQ:0.002)
f.	Total Arsenic as (mg/l)	APHA 6630/ITAC/08- 02	0.0005 Max.	No Relaxation	BDL(LOQ:0.002)
g.	Total Chromium as Cr (mg/l)	APHA 66340/ITAC/08-02	0.0001 Max.	No Relaxation	BDL(LOQ:0.002)





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	Discipline : Biological Quality of Drinking Water :				
D.	Microbiological Tests				
a.	E. Coli/100 ml	IS:1622-1981	Shall not be detectable in any 100ml sample	-	Absent
	Total Coliform Count/100 ml	IS:1622-1981	Shall not be detectable in any 100ml sample	-	Absent

BDL (Below Detection Limit)

#### 3.4. SOIL MONITORING

### 3.4.1 Soil Monitoring Locations

The objective of the soil monitoring is to identify the impacts of ongoing project activities on soil quality and also predict impacts, which have arisen due to execution of various construction activities. Accordingly, a study of assessment of the soil quality has been carried out.

To assess impacts of ongoing project activities on the soil in the area, the Physico-chemical characteristics of soils were examined by obtaining soil samples from selected points and analysis of the same. Single sample of soil was collected from the project site for studying soil characteristics, the location of which is listed in **Table 3.11**.

Table 3.11
Details of Soil Monitoring Stations

Sr. No	<b>Location Code</b>	Location name and description
1.	SQ-1	Within Plant Premises

### 3.4.2 Methodology of Soil Monitoring

The sampling has been done in line with IS: 2720 & Methods of Soil Analysis, Part-1<sup>st</sup>, 2<sup>nd</sup> Edition, 1986 of American Society for Agronomy and Soil Science Society of America. The homogenized samples were analyzed for physical and chemical characteristics (physical, chemical and heavy metal concentrations). The soil samples were collected on 20.09.2022 The samples have been analyzed as per the established scientific methods for Physicochemical parameters.

The heavy metals have been analyzed by using Atomic Absorption Spectro-photometer.





### 3.4.3 Soil Monitoring Results

Single sample of soil is collected from the site to check the quality of soil of the study area. The Physico-chemical characteristics of the soil, as obtained from the analysis of the soil sample, are presented in **Table 3.12**.

Table 3.12
Physico-Chemical Characteristics of Soil at Near Main Gate-1

S.No.	Test Parameter	Protocol/Test  Method	Result
a.	pH Value(1 % sol.)	STP/ITC/EW-20	7.2
b.	Moisture Content (% by mass)	STP/ITC/EW-17	0.022
c.	Nitrogen(as N)(% by mass)	STP/ITC/EW/010	0.010
d.	Phosphorous(as P), (% by mass)	STP/ITC/EW-16	0.11
e.	Potassium(as K)(% by mass)	STP/ITC/EW-11	0.025
f.	Calcium(as CaO)(% by mass)	IS: 2720 (P-23)	0.40
g.	Magnesium(as MgO)(% by mass)	STP/ITC/EW-13	0.32
h.	Conductivity (µmhos/cm)(1 % sol.)	IS 14767	128.6
i.	Lead(as Pb)(mg/kg)	STP/ITC/EW-07	6.5
j.	Iron(as Fe2O3)(% by mass)	STP/ITC/EW-07	2.6
k.	Zinc(as Zn) (mg/kg)	STP/ITC/EW-07	39.20
1.	Copper(as Cu)(mg/kg)	STP/ITC/EW-07	12.60
m.	Nikel (as Ni) (mg/kg)	STP/ITC/EW-07	8.6
n.	Total Chromium(as Cr) (mg/kg)	STP/ITC/EW-07	BDL(0.01)
0.	Mercury (as Hg) (mg/kg)	STP/ITC/EW-07	BDL(0.01)
p.	Cadmium(as Cd) (mg/kg)	STP/ITC/EW-07	BDL(0.01)
q.	Hexavalent Chromium(asCr+6)(mg/l)	STP/ITC/EW-07	BDL(0.01)
r.	Chloride (as Cl) (%by mass)	STP/ITC/EW-07	0.016





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### 3.4.4 Discussion on Soil Characteristics in the Study Area

The soil in study area is characterized by moderate organic content. The soil quality in the project area has not been affected by the project activities.



